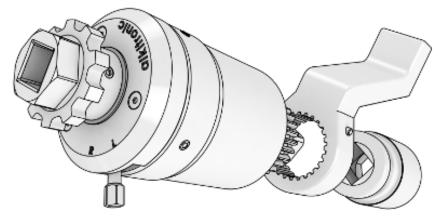
NIBTORQUE'S MANUAL MULTIPLIER MAKES APPLYING TORQUE SIMPLE

NEVER LOOK AT A MANUAL MULTIPLIER AGAIN - AND WONDER WHERE TO REACT? DESIGNED FOR BOLTING - EASY REACTION TO ADJACENT NUT



NEVER WORRY ABOUT POWER IN THE FIELD AGAIN! NO POWER SUPPLY WORRIES / NO AIR SUPPLY WORRIES / NO HYDRAULIC TOOL WORRIES ALWAYS WORKS / ALWAYS ON / ALWAYS RELIABLE



VERSATILE - ALWAYS A EASY WAY TO TURN THE INPUT SIDE TURN BY HAND / TURN WITH A HEX / TURN WITH A 3/4 RATCHET WRENCH

Туре			HG10	HG15	HG20	HG30	HG40	HG50	HG60	HG80
Torque up to (approx.) *		Nm	1400	1400	3500	5000	6000	8000	11500	50000
Square drive	В		1/2" / 3/4"	1″	1″	1 1/2″	1 1/2″	1 1/2″	1 1/2″	2 1/2″
Reduction ratio			4	4	16	18	20	24	28	180
Diameter	D	mm	85	85	85	98	123	148	173	275
Height	Н	mm	180	200	235	250	280	280	290	360
Weight (approx.)		kg	3.5	4	6	7	15	16	28	58

1MM = 0.0393 INCHES / 1KILOGRAM = 2.204 LB

Input Nm Lbs		HG 10	- 15	HG												- nn	
		Marc		HG 20		HG 30		HG 40		HG 50		HG 60		HG 80		mp	ut
50	37	Nm	Lbs.ft	Nm	Lbs.ft	Nm	Lbs.ft	Nm	Lbs.ft	Nm	Lbs.ft	Nm	Lbs.ft	Nm	Lbs.ft	Nm	Lbs.ft
		175	129	575	424	718	530	800	590	1,025	756	1,200	886	6,300	4,649	50	37
60	44	210	155	690	509	861	635	960	708	1,230	908	1,428	1,054	7,560	5,579	60	44
70	52	245	181	805	594	1,005	741	1,120	827	1,435	1,059	1,652	1,219	8,820	6,509	70	52
80	59	280	207	920	679	1,148	847	1,280	945	1,640	1,210	1,900	1,402	10,080	7,439	80	59
	66	315	232	1,035	764	1,292	953	1,440	1,063	1,845	1,362	2,124	1,568	11,340	8,369	90	66
	74	350	258	1,150	849	1,435	1,059	1,600	1,181	2,050	1,513	2,350	1,734	12,600	9,299	100	74
	81	385	284	1,265	934	1,579	1,165	1,760	1,299	2,255	1,664	2,577	1,902	13,860	10,229	110	81
	89	420	310	1,380	1,018	1,722	1,271	1,920	1,417	2,460	1,815	2,802	2,068	15,120	11,159	120	89
	96	455	336	1,495	1,103	1,866	1,377	2,080	1,535	2,665	1,967	3,051	2,252	16,380	12,088	130	96
	03	490	362	1,610	1,188	2,009	1,483	2,240	1,653	2,870	2,118	3,276	2,418	17,640	13,018	140	103
	11	525	387	1,725	1,273	2,153	1,589	2,400	1,771	3,075	2,269	3,503	2,585	18,900	13,948	150	111
	18	560	413	1,840	1,358	2,296	1,694	2,560	1,889	3,280	2,421	3,728	2,751	20,160	14,878	160	118
	25 33	595 630	439 465	1,955 2,070	1,443 1,528	2,440 2,583	1,800 1,906	2,720 2,880	2,007 2,125	3,485 3,690	2,572 2,723	3,953 4,180	2,917 3,085	21,420 22,680	15,808 16,738	170 180	125 133
	140	665	491	2,070	1,613	2,305	2,012	3,040	2,125	3,895	2,725	4,100	3,267	23,940	17,668	190	140
	148	700	517	2,300	1,613	2,727	2,012	3,200	2,244	4,100	3,026	4,650	3,432	25,200	18,598	200	148
	155	735	542	2,415	1,782	3,014	2,224	3,360	2,480	4,305	3,177	4,883	3,603	26,460	19,527	210	155
	162	770	568	2,530	1,867	3,157	2,330	3,520	2,598	4,510	3,328	5,104	3,767	27,720	20,457	220	162
	170	805	594	2,645	1,952	3,301	2,436	3,680	2,716	4,715	3,480	5,336	3,938	28,980	21,387	230	170
	177	840	620	2,760	2,037	3,444	2,542	3,840	2,834	4,920	3,631	5,580	4,118	30,240	22,317	240	177
250 1	185	875	646	2,875	2,122	3,588	2,648	4,000	2,952	5,125	3,782	5,800	4,280	31,500	23,247	250	185
260 1	192	910	672	2,990	2,207	3,731	2,753	4,160	3,070	5,330	3,934	6,032	4,452	32,760	24,177	260	192
270 1	199	945	697	3,105	2,291	3,875	2,859	4,320	3,188	5,535	4,085	6,256	4,617	34,020	25,107	270	199
280 2	207	980	723	3,220	2,376	4,018	2,965	4,480	3,306	5,740	4,236	6,482	4,784	35,280	26,037	280	207
290 2	214	1,015	749	3,335	2,461	4,162	3,071	4,640	3,424	5,945	4,387	6,734	4,970	36,540	26,967	290	214
300 2	221	1,050	775	3,450	2,546	4,305	3,177	4,800	3,542	6,150	4,539	6,960	5,136	37,800	27,896	300	221
310 2	229	1,085	801	3,565	2,631	4,449	3,283	4,960	3,660	6,355	4,690	7,192	5,308	39,060	28,826	310	229
320 2	236	1,120	827	3,680	2,716	4,592	3,389	5,120	3,779	6,560	4,841	7,424	5,479	40,320	29,756	320	236
330 2	244	1,155	852	3,795	2,801	4,736	3,495	5,280	3,897	6,765	4,993	7,630	5,631	41,580	30,686	330	244
340 2	251	1,190	878			4,879	3,601	5,440	4,015	6,970	5,144	7,881	5,816	42,840	31,616	340	251
	258	1,225	904			5,023	3,707	5,600	4,133	7,175	5,295	8,110	5,985	44,100	32,546	350	258
	266	1,260	930			5,166	3,813	5,760	4,251	7,380	5,446	8,334	6,150	45,360	33,476	360	266
	273	1,295	956					5,920	4,369	7,585	5,598	8,558	6,316	46,620	34,406	370	273
	280	1,330	982					6,080	4,487	7,790	5,749	8,786	6,484		35,335	380	280
	88	1,365	1,007					6,240	4,605	7,995	5,900	9,029	6,663		36,265	390	288
400 2	95	1,400	1,033							8,200	6,052	9,260	6,834		37,195	400	295
												9,479	6,996	51,660	38,125	410	303
1 Nm = 0,102 mkp = 0,7376 lb./ft. = 8,851 lb./in.												9,710	7,166			420	310
										9,942 10,173	7,337			430 440	317		
At maximum load, please note that there is an available reserve of 20% for										10,175	7,508 7,681			450	325 332		
possibly increased loosening torques.										10,409	7,852			460	339		
											10,871	8,023			470	347	
The torque values of the chart are theoretical values. Tool specific, calibrated values can be obtained against additional price.									11,102	8,194			480	354			
values ca	an b	e obta	ined ag	gainst a	additio	nai pric	.e.					11,334	8,364			490	362
										11,565	8,535			500	369		

alkitronic* products - made in Germany. alki-TECHNIK reserves the right to change specifications without prior notice

NORTHEAST INDUSTRIAL BOLTING & TORQUE LLC - BUSTIN YOUR NUTS - SINCE 2004

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